ECROUS NOYES RIVKLE®

CYLINDRIQUE LISSE /ACIER

	Tête	Fût	M3	M4	M5	M6	M8	M10	M12	M14
	Plate	Ouvert ou Borgne	0.5 – 1.0	0.5 - 1.0	0.5 – 3.0	0.5 – 3.0	0.5 – 3.0	1.0 – 3.5	1.0 – 4.0	4.5 - 6.0
			1.0 – 1.5	1.0 – 2.0	3.0 – 5.5	3.0 – 5.5	3.0 – 5.5	3.5 – 6.0	4.0 – 7.0	
			1.5 – 3.0	2.0 – 4.0	5.5 – 8.0	5.5 – 8.0	5.5 – 8.0	6.0 – 8.5	7.0 - 10.0	
			3.0 – 4.5	4.0 – 6.0			8.0 – 10.5	8.5 – 11.0		
			4.5 – 6.0							

Epaisseur à sertir mm

	Fraisée	Ouvert ou Borgne	1.0 – 1.5	1.0 – 2.0	1.5 – 4.0	1.5 –4.0	1.5 – 4.0	1.5 -4.0	1.7 – 4.5	
			1.5 – 3.0	2.0 – 3.0	4.0 – 6.5	4.0 – 6.5	4.0 – 6.5	4.0 – 6.5	4.5 – 7.5	
			3.0 – 4.5	3.0 – 5.0	6.5 – 9.0	6.5 – 9.0	6.5 – 9.0	6.5 – 9.0	7.5 – 10.5	
			4.5 – 6.0	5.0 – 7.0						

CYLINDRIQUE LISSE /INOX

	Tête	Fût	M4	M5	M6	M8	M10
	Plate	Ouvert	0.5 – 2.0	0.5 – 3.0	0.8 – 3	0.8 – 3.0	1.0 – 3.0
			2.0 – 3.5	3.0 – 4.0	3 – 4.5	3.0 – 4.5	3.0 – 4.5
							4.5 – 6.0

Epaisseur à sertir mm

	Fraisée	Ouvert	1.3 – 2.5	1.5 – 3.0	1.5 – 3.0	1.5 – 3.0	1.5 -3.0
			1.75 – 3.25	3.0 – 4.0	3.0 – 4.5	3.0 – 4.5	3.0 – 4.5
					4.5 – 6.0	4.5 – 6.0	4.5 – 6.0

CYLINDRIQUE LISSE /ALUMINIUM

	Tête	Fût	M3	M4	M5	M6	M8	M10
	Plate	Ouvert	0.5 – 2.0	0.25 – 2.5	0.5 – 3.0	0.5 – 3.0	0.5 – 3.0	0.8 – 3.5
			2.0 – 3.5	2.5 – 4.5	3.0 – 5.5	3.0 – 5.5	3.0 – 5.5	3.5 – 6.0
		Borgne	0.25 – 2.0	0.5 – 3.0	0.5 – 3.0	0.5 – 3.0	0.5 – 3.0	3.5 – 6.0
			2.0 – 3.5	2.5 – 4.5	3.0 – 5.5	3.0 – 5.5	3.0 – 5.5	

	Fraisée	Ouvert ou Borgne	1.5 – 3.5	1.7 – 3.5	1.7 – 4.0	1.7 – 4.5	1.7 – 4.5	1.7 -4.5
			3.5 – 5.0	3.5 – 5.0	4.0 – 6.5	4.5 – 6.5	4.5 – 6.5	4.5 – 6.5

ISO Métrique	M3	M4	M5	M6	M8	M10	M12	M14
Ø de perçage	5.0	6.0	7.0	9.0	11.0	13.0	16.0	18.0

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